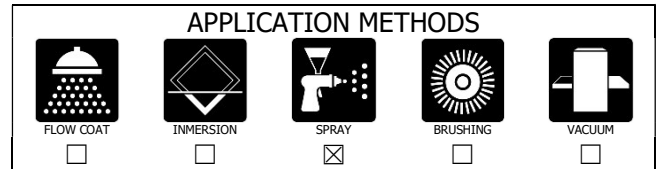
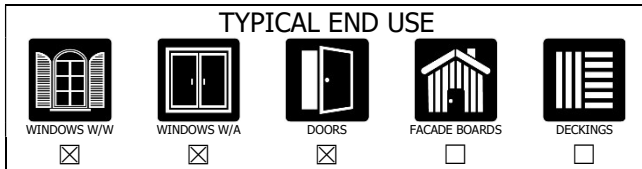




WOOD COATINGS

# MasqueWoodAlu

PRODUCT CODE: 6910497



## DESCRIPTION

MasqueWoodAlu is a high-end water based versatile industrial topcoat designated for exterior use such as e.g. windows & doors and others exterior exposed wooden object. The surface dry and cure to a translucent, very hard but still elastic finish allowing the coating system to follow the natural movement of wood.

The topcoat protects the coated elements against general weathering, dirt pick-up, UV degradation, mould and fungal attack after being installed and exposed to natural climate conditions

The product can be applied with various application methods like e.g. manual or robot spraying, disc, high rotation bells, etc

## COLOR

MasqueWoodAlu delivers an aesthetic appealing surface with respect of the natural wood and is available in an almost unlimited number of translucent. Colours can be tinted in our highly innovative and automated tinting systems ensuring fast and reliable deliveries of even small batches.

If the parts are exposed to the influence of the weather never use colourless as the final treatment.

## GLOSS LEVEL

MasqueWoodAlu is available in gloss 30 (60°)

## APPLICATION

**Pre-treatment:** The wood must be clean and free from wood dust and contamination. The moisture content of the wood should be approx. 13 % and should not exceed 15 %.  
All softwood and non-durable hardwood for exterior use should either be treated with a wood preservative.

**Application:** Airmix (aircoat) or airless by hand or in automatic spraying equipment.

**Application conditions:** The product is delivered ready for use. Stir the product well before use. Optimum temperature for products and surroundings: 18-22 °C with relative air humidity of approx. 50 %

**Film thickness:** 150-300 µm wet

**Spraying conditions**

<u>Nozzle</u>	<u>Pressure</u>	<u>Air support</u>
Airless flat 0.28 mm	100 – 110 bar	
Airmix flat 0.28 mm	80 – 100 bar	1.0 – 1.5 bar

INDUSTRIAS QUÍMICAS MASQUELACK S.A.

C/ De Pedrosa, 26-28. 08783 Masquefa – Barcelona – España -  
masquelack@masquelack.com – [www.masquelack.com](http://www.masquelack.com)

Representative in Lithuania – Refor UAB, Raudondvario pl. 242C, LT-47158, Kaunas – [www.refor.lt](http://www.refor.lt)



## DRYING

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Drying times are indicative at 20 °C and 50% relative humidity

Dry to handle: 2 – 3 hours  
Dry to sand/recoat: 3 – 4 hours

The drying time can be reduced by use of force drying systems and efficient ventilation

## CONSUMPTION

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5 - 8 m<sup>2</sup> /ltr.

## CLEANING OF EQUIPMENT

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The equipment can be cleaned with water

## STORAGE/TRANSPORT

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Temperature for storage/transportation: between 5 – 25 °C  
Keep containers tightly closed after use.

## PACKAGING

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Delivered in drums and IBC containers.

## DISPOSAL OF WASTE

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See information in the Section 13 of the Safety Data Sheet

## SAFETY DATA

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More information and relevant data are stated in Safety Data Sheet according to 1907/2006/CE (REACH) and 2015/830/EU.  
Classified and Labelled according to 1272/2008 (CLP)

The given information is normative and based on laboratory tests and practical experiences. The information is noncommittal, and we cannot accept liability for the results obtained under working conditions beyond our control, and consequently the buyer or the user is not released from the obligation to test the suitability of our products for specific means and application methods under the actual application conditions. Our liability covers only damage caused directly by defects in the products supplied by Masquelack.

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